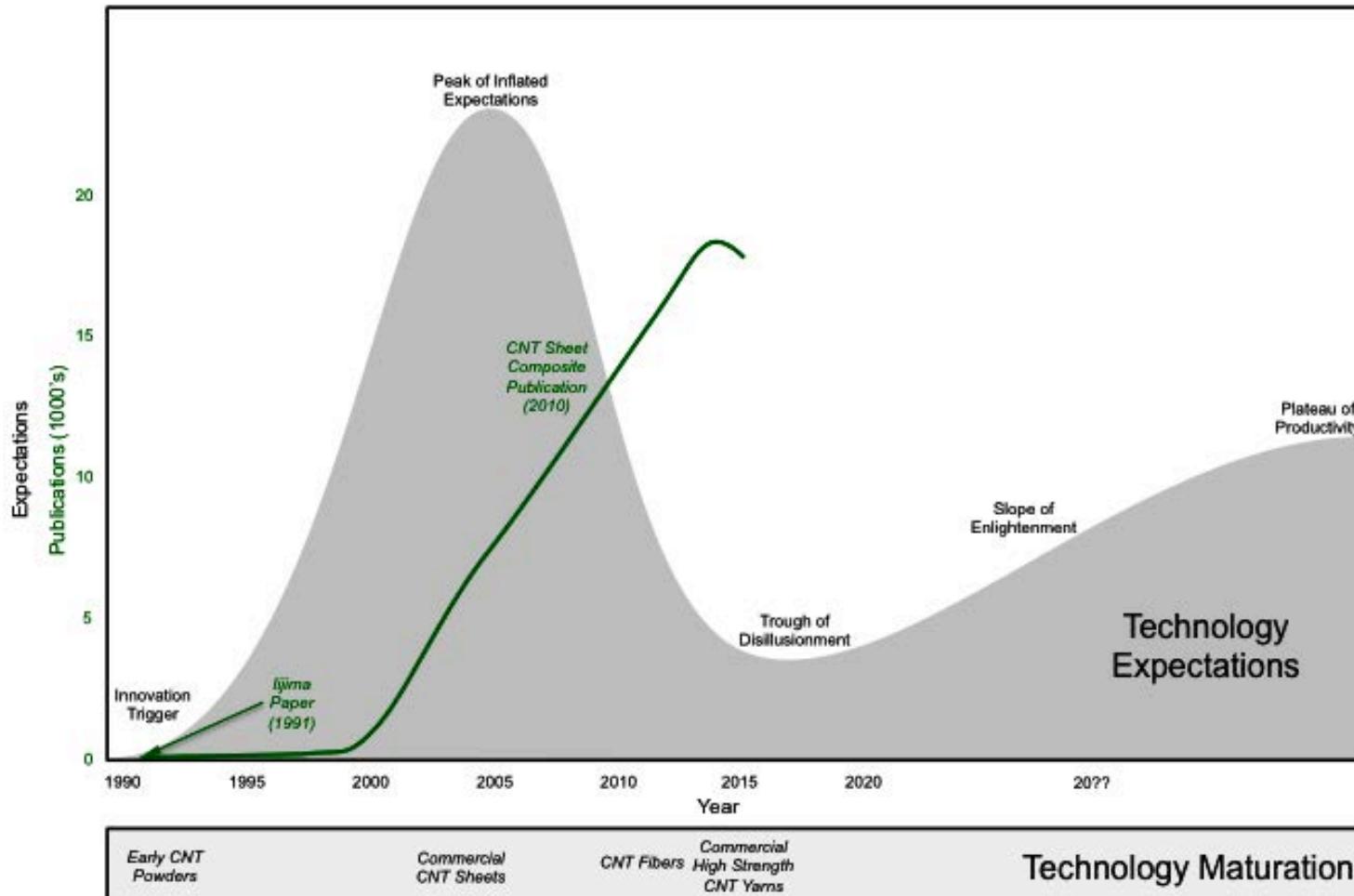


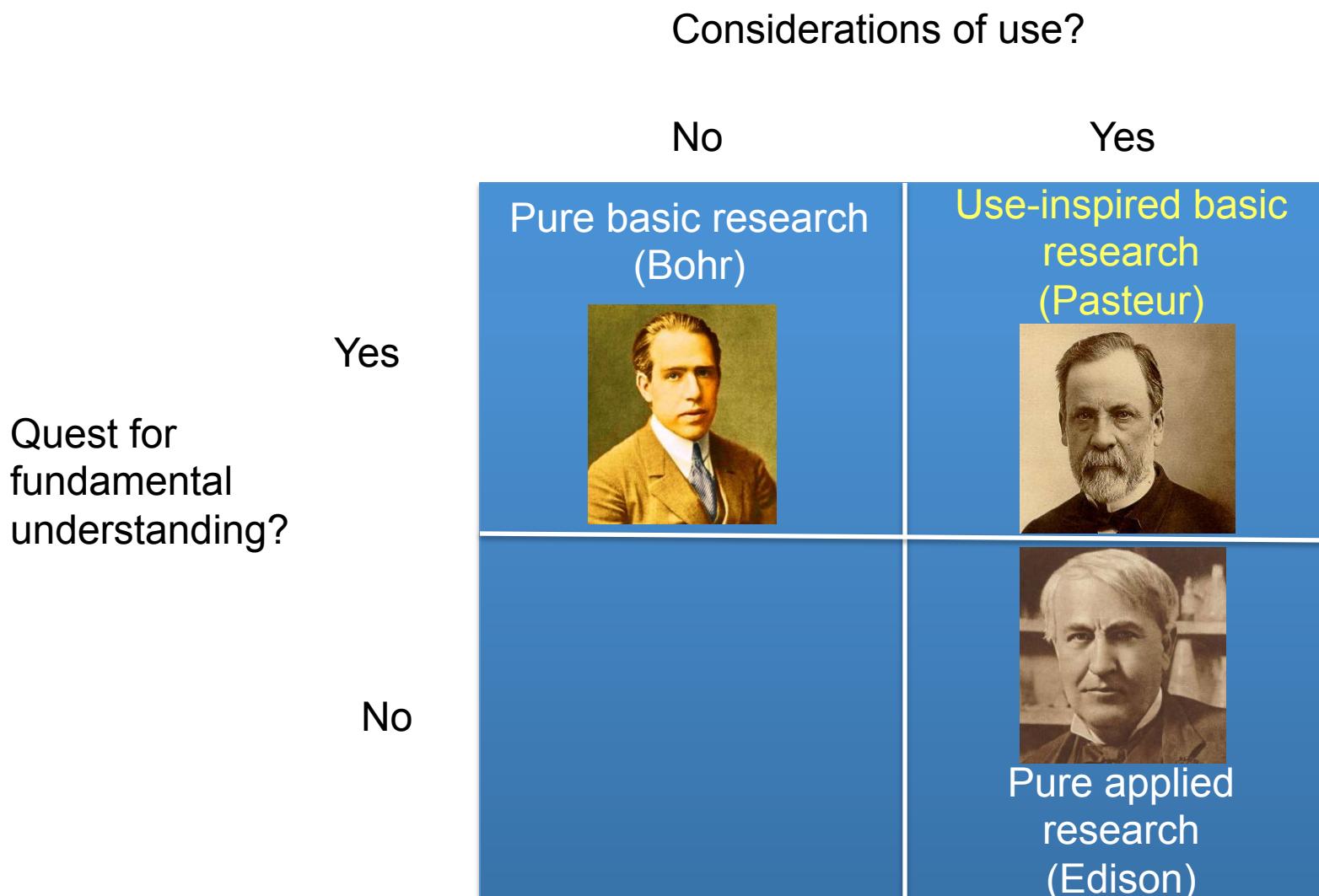
Net Shaped Aerospace Multifunctional Structures Workshop

**Mia Siochi
June 9, 2015**

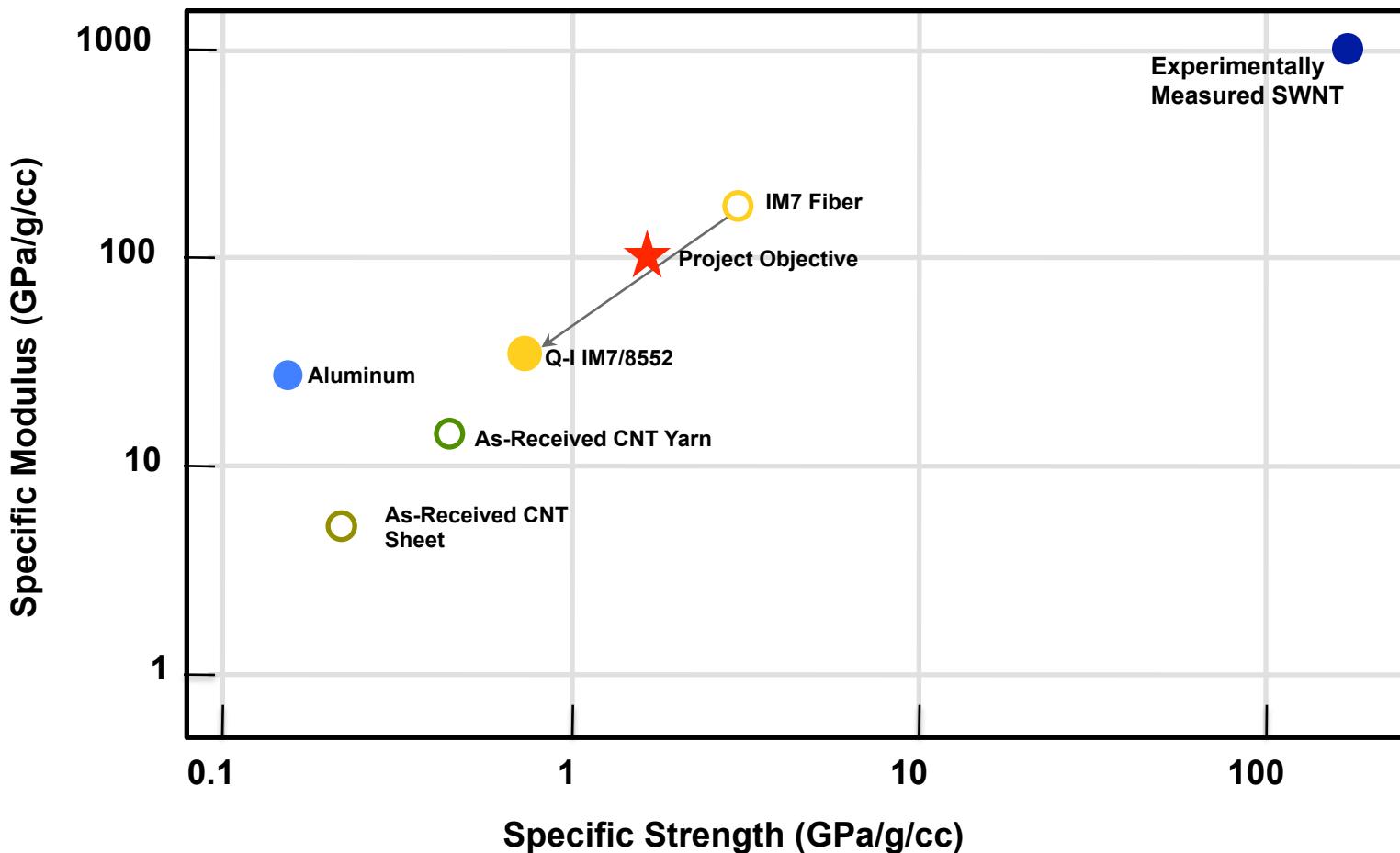
Carbon Nanotube Gartner Hype Cycle



Accelerated Technology Maturation thru Use-inspired Basic Research

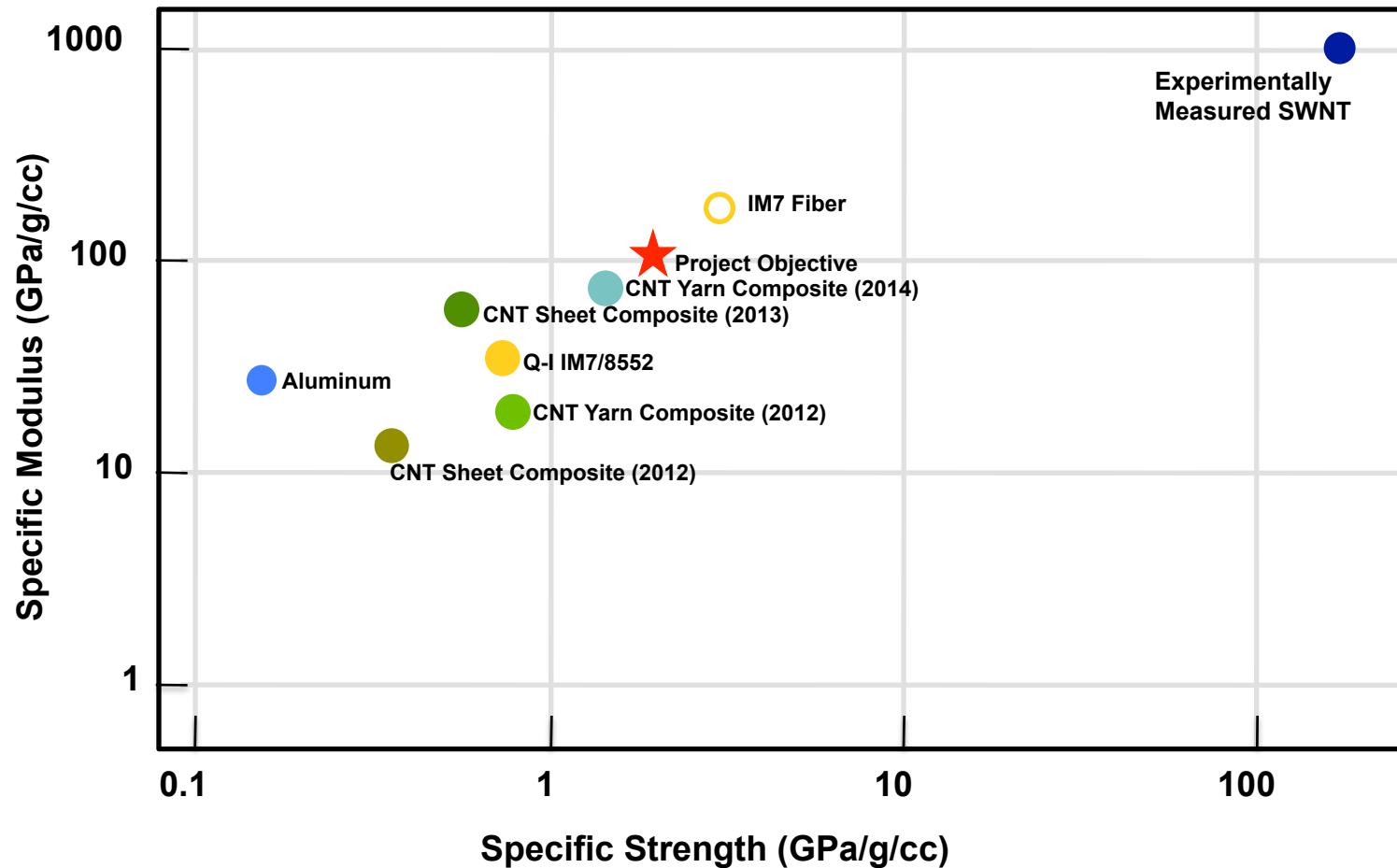


Nano to Macro Challenge

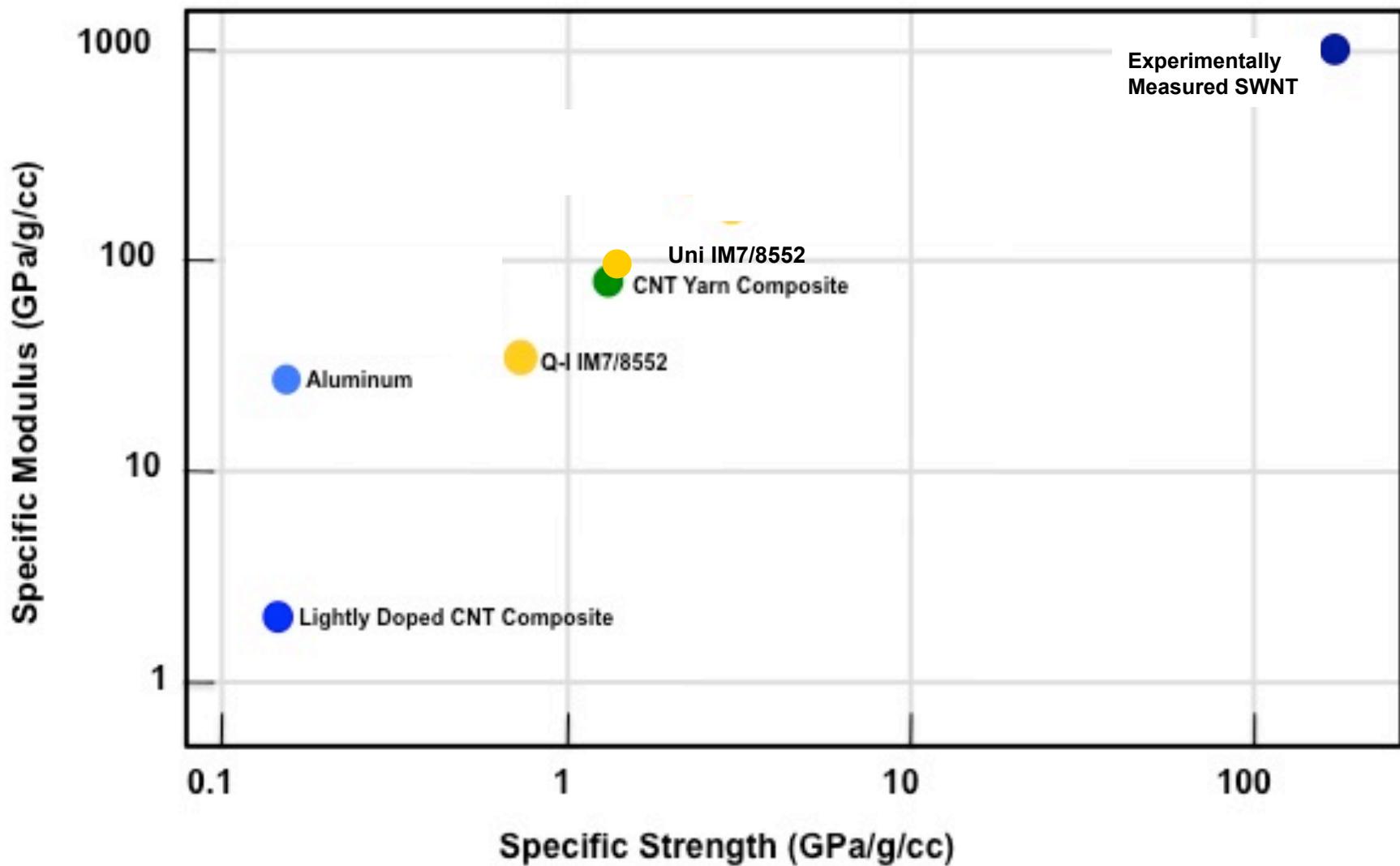


- Available materials have starting mechanical properties inferior to other SOA materials.

Progress in CNT Composite Properties



How is Structural Nano Different?



Coupling Technologies

Technology Maturation



Carbon Fiber



Robotic Composite Manufacturing

1958

1991

2012

2016

All non-NASA images from: <http://www.usa.gov/directory/federal/> 7



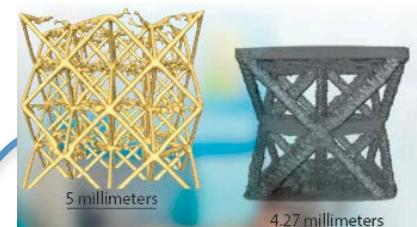
Boeing 787



CNT Yarn



3d Printer



Topologically Optimized
Multifunctional Component



Best of Both Worlds

Automated Fiber Placement



- Structural Materials
- Lightweight
- Tailored Layup
- Established Design & Analysis Techniques
- Modeling & Simulation Tools
- Industry Adoption
- Allowables Data

- Limited Geometries
- Part Complexity & Feature Detail
- Large Scale Only
- Manufacturing Rate
- Tooling
- Interlaminar Properties
- Single Material
- Multifunctional Materials

Additive Manufacturing



- Design Freedom
- Lightweight
- Part Complexity & Feature Detail
- Multiple Materials
- Multifunctional Materials
- Topology Optimization
- Manufacturing Rate
- No Tooling

- Structural Materials
- Limited Design & Analysis Techniques
- Limited Modeling & Simulation Tools
- Small Scale Only
- Z-layer Properties
- Allowables Data

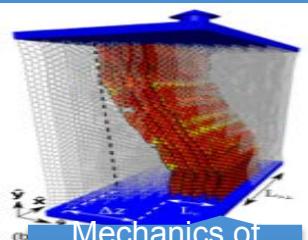


- Structural & Multifunctional Materials
- Multiple Materials
- Design Freedom
- Part Complexity & Feature Detail
- No Tooling
- Manufacturing Rate
- Design & Analysis Techniques
- Modeling & Simulation Tools
- Allowables Data

Workforce Capability – Accelerated Technology Maturation Using Multidisciplinary Approach



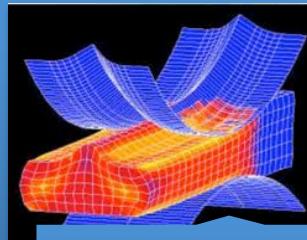
Atomistic Modeling



Mechanics of Materials Modeling



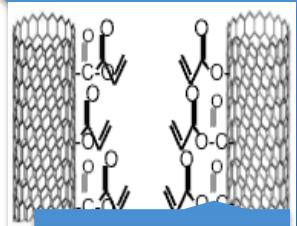
Topological Optimization



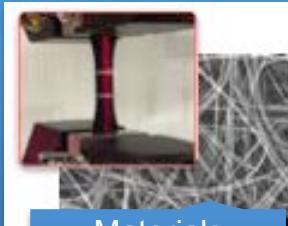
Process Modeling



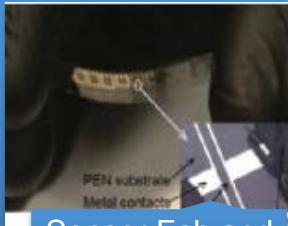
Systems Analysis



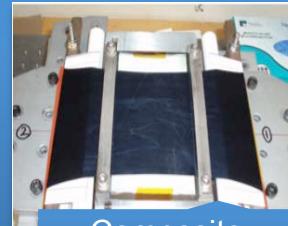
Chemistry



Materials Characterization



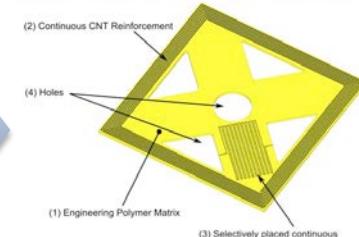
Sensor Fab and Characterization



Composite Processing

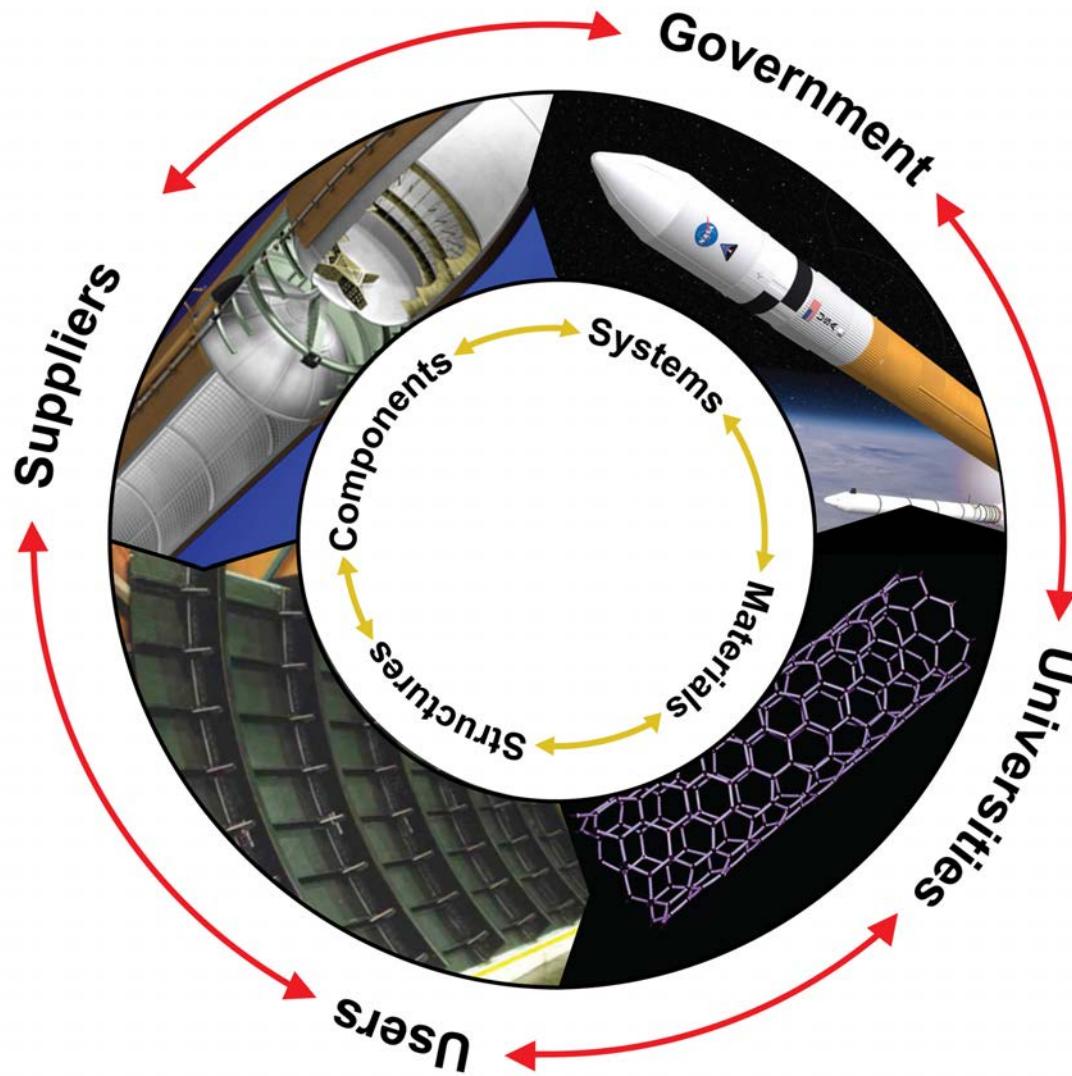


3d Printing



Multifunctional Component

Accelerated Technology Maturation thru Technical Community



Team with Technical Leaders ... Stop Reinventing Everything

Workshop Objectives

- Engage technical leaders in the field in candid discussions
- Survey state-of-the-art in additive manufacturing
- Explore how to couple materials and manufacturing advances to enable net shape multifunctional structures
- Identify barriers for insertion of additively manufactured components
- Chart a path for strategic insertion of net shape multifunctional components in high payoff applications

Net Shaped Aerospace Multifunctional Structures Workshop

Agenda

June 9-10, 2015
NASA Langley Research Center
Hampton, VA 23681-2199

June 9

7:00 am	Registration opens	
7:45 am	Opening	Donna Speller Turner
8:00 – 8:15 am	Welcome remarks	Jill Marlowe
8:15 – 8:45 am	Intro/Workshop Objectives	Mia Siochi
8:45 – 9:15 am	Additive Manufacturing and Materials for Space Systems	Slade Gardner (Lockheed)
9:15 – 9:45 am	USAF Applications and Perspective	Jeff Baur (AFRL)
9:45 – 10:00 am	Break	
10:00 – 10:30 am	3d Printing of Aerospace parts	Ed Herderick (GE Aviation)
10:30 – 11:00 am	Additive Manufacturing of Aerospace Components	John Waldrop (Boeing R&T)
11:00 – 11:30 am	Heterogeneous Materials for Electrically Functional Structures	Ken Church (nScript)
11:30 am	Closing for morning session	Donna Speller Turner
11:45 am – 12:50 pm	Lunch	
12:50 – 1:00 pm	Load bus for tour	
1:15 – 1:45 pm	EBF3, ISAAC, 3d Printing Lab – B1232	
1:50 – 2:00 pm	Transit to B1267A	
2:00 – 2:45 pm	Incubator tour – B1267A	
2:45 – 3:00 pm	Transit to B2102	
3:15 – 4:15 pm	Breakout session	
4:15 – 4:45 pm	Report out	
4:45 pm	Adjourn	
6:30 pm	Group dinner at Tucano's	

Net Shaped Aerospace Multifunctional Structures Workshop

Agenda

June 9-10, 2015
NASA Langley Research Center
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June 10

7:00 am	Registration opens	
7:45 am	Opening	Donna Speller Turner LJ Holmes (ARL)
8:00 - 8:30 am	Advanced Manufacturing Materials and Technologies at ARL	Lonnie Love (ORNL)
8:30 - 9:00 am	ORNL Perspective	Brian Rice (UDRI)
9:00 - 9:30 am	Material Feedstock Concepts to Achieve Aerospace Quality Components	
9:30 - 10:00 am	Break	Chris Spadaccini (LLNL)
10:00 - 10:30 am	Additive Manufacturing and Architected Materials	Michael Gorelik (FAA)
10:30 - 11:00 am	Certification	Kris Wise
11:00 - 11:30 am	Computational Modeling of CNT Composites	
11:30 am	Closing for morning session	
11:45 am -12:45 pm	Lunch	
1:00 - 1:30 pm	Lessons from CNT Composites Preparation/Processing	Bert Cano/Brian Grimsley
1:30 - 2:00 pm	Value of Systems Analysis in Technology Assessments	Jamshid Samareh
2:00 - 2:15 pm	Break	
2:15 - 3:15 pm	Breakout	
3:15 - 4:00 pm	Report out	
4:00 - 4:15 pm	Next steps	
4:15 pm	Adjourn	

Breakout Sessions Questions

1st Day

1. What is the industry's candid perspective on the role that AM can play?
 - a. Advantages and disadvantages of AM
 - b. Challenges/barriers for technology insertion/acceptance
2. Gaps in state of the art -- aerospace?
3. Areas of highest payoff
4. What's the future direction for AM – timeframe – 1, 5, 10

2nd Day

1. What role can gov't labs play in advancing AM?
2. What are opportunities for collaboration?
 - a. Common problems that can benefit from collaborative efforts?
3. Assessment of strengths in capabilities that LaRC – do we need to ask Jill about what question to ask. (Nano, AM, Nano used AM)
4. Assessment of strengths in capabilities that LaRC can bring to the table in collaborative partnerships?
5. Suggestions for design challenge that would be of interest to the community given the objective of the incubator.